

SEGMENTED DIE



六片组合模仁规格表 Segmented Die Specification Table

模仁代号 Tool No	规格 SPEC	对边尺寸 H	压入前 Before Press	压入后 After Press	钨钢模仁 WC DIE		模套大径 D1	模套小径 D2
					外径 d	高度 h		
FY102	#4 #5	4.60~4.75	4.65	4.63	15.00	12		20.07
FY103	M3	5.30~5.50	5.35	5.33	15.00	12	20.12	20.07
FY104	M3.5	5.80~6.00	5.84	5.82	15.00	12	20.12	20.07
FY105	#6 #8	6.20~6.35	6.24	6.22	15.00	12	20.12	20.07
FY106	M3	5.30~5.50	5.35	5.33	16.00	12	20.12	20.07
FY107	M3.5	5.80~6.00	5.84	5.82	16.00	12	20.12	20.07
FY108	#6 #8	6.20~6.35	6.24	6.22	16.00	15	20.12	20.07
FY109	M4	6.80~7.00	6.84	6.82	16.00	15	20.12	20.07
FY110	#10 #12	7.75~7.92	7.80	7.77	16.00	15	20.12	20.07
FY111	#10 #12	7.75~7.92	7.80	7.77	18.00	15	22.14	22.08
FY112	M5	7.80~8.00	7.85	7.82	18.00	15	22.14	22.08
FY113	1/4	9.32~9.53	9.37	9.34	18.00	15	22.14	22.08
FY114	1/4	9.32~9.53	9.37	9.34	20.00	15	24.15	24.08
FY115	1/4	10.80~11.12	10.86	10.82	24.00	17	28.18	28.10
FY116	M6	9.80~10.00	9.85	9.82	20.00	15	24.15	24.08
FY117	M6	9.80~10.00	9.85	9.82	24.00	17	28.18	28.10
FY118	M8	11.75~12.00	11.82	11.77	24.00	17	28.18	28.10
FY119	M8	11.75~12.00	11.82	11.77	24.00	20	28.18	28.10
FY120	M8	12.75~13.00	12.82	12.77	28.00	20	32.20	32.10
FY121	5/16	12.42~12.70	12.50	12.44	24.00	17	28.18	28.10
FY122	5/16	12.42~12.70	12.50	12.44	24.00	20	28.18	28.10
FY123	M10	13.75~14.00	13.84	13.78	24.00	20	28.18	28.10
FY124	3/8	14.00~14.27	14.09	14.03	24.00	20	28.18	28.10
FY125	M10	13.75~14.00	13.84	13.78	28.00	20	32.20	32.10
FY126	3/8	14.00~14.27	14.09	14.03	28.00	20	32.20	32.10
FY127	7/16	15.54~15.88	15.63	15.57	28.00	20	32.20	32.10
FY128	M12	16.75~17.00	16.84	16.78	35.00	20	40.27	40.15
FY129	M12	16.75~17.00	16.84	16.78	35.00	25	40.27	40.15
FY130	M14 1/2	18.69~19.05	18.78	18.72	38.00	20	43.27	43.15
FY131	M14 1/2	18.69~19.05	18.78	18.72	38.00	25	43.27	43.15
FY132	9/16	20.27~20.64	20.36	20.30	43.00	25	48.30	48.18
FY133	M16	21.65~22.00	21.74	21.68	43.00	25	48.30	48.18
FY134	M16	21.65~22.00	21.74	21.68	43.00	30	48.30	48.18

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